

MY LOCK 644D



Knit Shirt and Skirt



T-Shirt



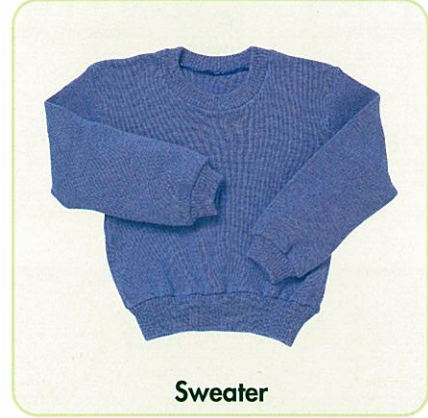
Scarf



Blouse



Parka



Sweater



Cushion



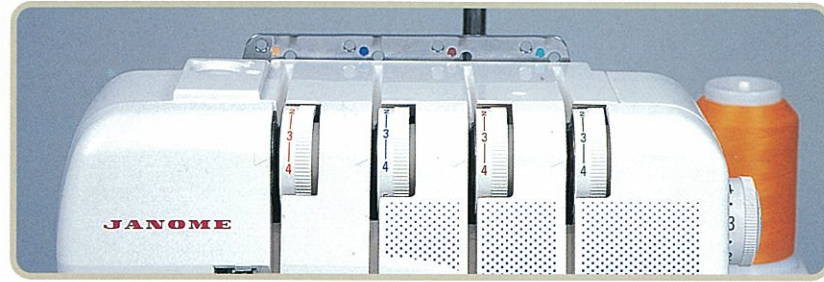
Vest

OPTIONAL ATTACHMENTS

<p>Taping foot with Tape reel</p>	<p>Blind stitch foot</p>	<p>Beading attachment</p>	<p>Gathering attachment</p>	<p>Gathering foot</p>	<p>Cloth guide</p>
<p>Cording foot A</p>	<p>Cording foot B</p>	<p>Elastic gathering attachment</p>	<p>Piping foot (1/8")</p>	<p>Piping foot (3/16")</p>	

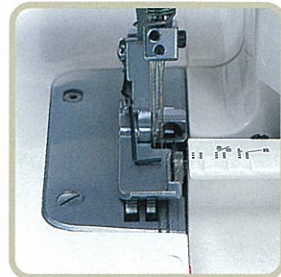


RELIABLE PERFORMANCE AND INDUSTRIAL QUALITY



LAY-IN THREAD TENSION DIAL

The concealed threading path assures stable sewing results.



SLIM FOOT

Easy fabric handling with this overlock foot.



CONVENIENT THREAD CUTTER

Thread cutter on side of machine cuts threads neatly and easily.

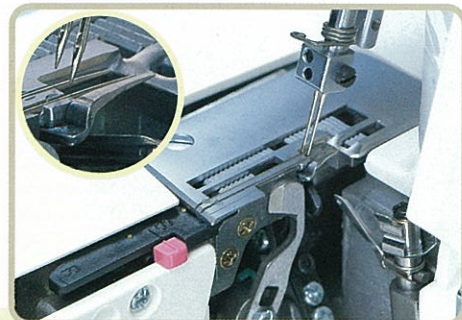
SMOOTH FABRIC FEEDING WITH THE DOUBLE-ROW FEED DOG.

You're ready to start sewing with high performance feeding system.

It is easy to sew difficult heavy fabrics such as fleece.

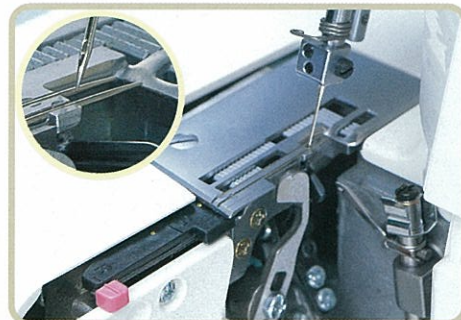
By lifting the presser foot, the thread tensions are automatically released so that you can draw the threads smoothly when changing the threads.

The threads are securely inserted between the tension discs when rethreading.

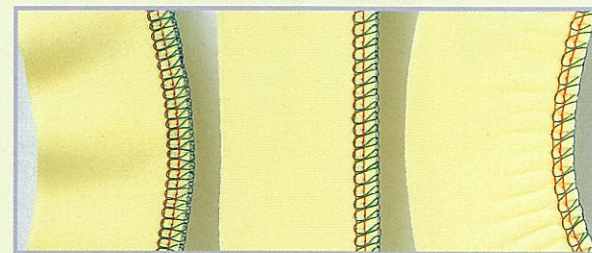


EASY ROLLED HEM CHANGE-OVER

No need to change the needle plate for rolled hemming. Just slide the needle plate setting knob to the "R" position to switch the chaining finger to that for rolled hemming.



RANGE OF DIFFERENTIAL FEED RATIO



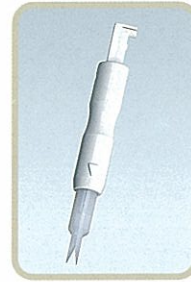
1.0 to 2.2

1.0 to 1.0

1.0 to 0.5

Stretched edges on knit fabrics are prevented by setting the differential feed dial between 1.0 and 2.2.

Puckered edges on fine woven fabrics are prevented by setting the differential feed dial between 0.5 and 1.0.



HANDY NEEDLE THREADER

The convenient way to thread your needle and insert a new needle.

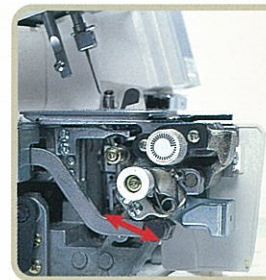


DIFFERENTIAL FEED

MYLOCK 644D is equipped with a unique differential feed device designed to prevent fabrics from puckering or stretching.

Two feed dogs are used: one feeds the appropriate amount of fabric for the setting on the stitch length dial and the other pulls or pushes the fabric according to the ratio set on the differential feed dial.

The ratio of differential feed can be selected from a range of 0.5 to 2.2. Both stitch length and differential feed dials can be set at any time, even while sewing.



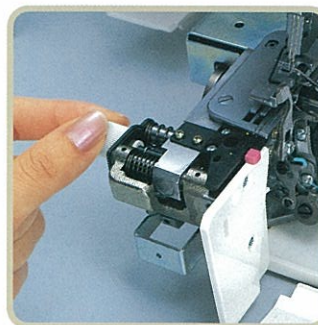
EASY UPPER KNIFE RELEASE

Upper knife can be quickly and easily deactivated by the slide of a knob.



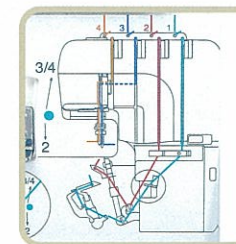
EASY LOWER LOOPER THREADING

By rotating the thread guide, the lower looper thread guides will become accessible to make threading easier. The lower looper thread guide will return to its original position automatically by turning the handwheel.



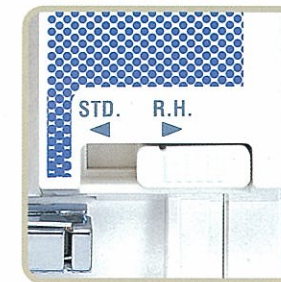
ADJUSTABLE CUTTING WIDTH

By turning the dial, you can easily adjust the desired cutting width from 3.1mm-5.1mm.



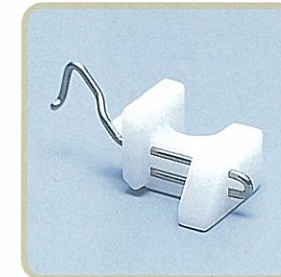
AT-A-GLANCE THREADING CHART

Threading chart and color-coded thread guides make threading quick and easy.



LOWER LOOPER PRE-TENSION SETTING SLIDER

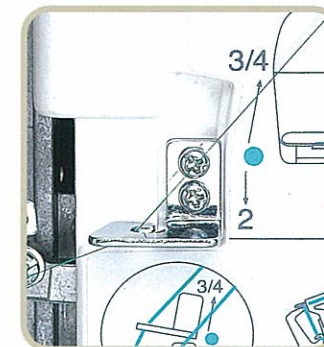
Easy to adjust the looper thread tension for rolled hemming.



2-thread serging works well for rolled hem stitch with thick thread, flat lock stitch, and when overlock stitching stretch materials.

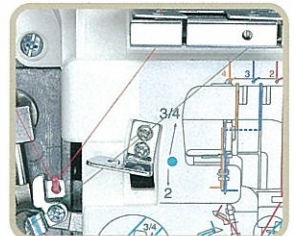
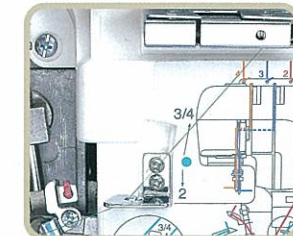


Install the spreader attachment on the upper looper for 2-thread serging.



CHANGEABLE THREAD GUIDE

You can change the thread tension setting depending on whether you're doing 3-4 thread serging or 2-thread serging.



SPECIFICATIONS

- Seam type : 2, 3 or 4 thread overlock
- Needle : regular type (HAX1SP)
- Seam length : 1-5mm
- Seam width: 3.3mm (Narrow), 7.5mm (Wide), 2.0mm Rolled hem
- Differential feed ratio : 0.5-2.2
- Needle guard : front & back
- Adjustable cutting width : 3.1-5.1mm
- Upper knife : retractable
- Tension dials : numbered (one rotation)
- Thread guides : color-coded
- Presser foot : snap-on type

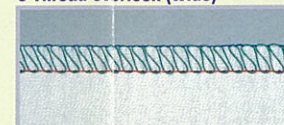
4 Thread overlock



3 Thread overlock (Regular)



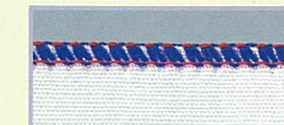
3 Thread overlock (Wide)



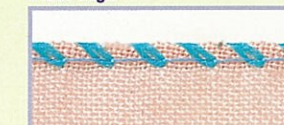
Rolled hem



Narrow hem



Picot edge



Decorative overedge

